

**Test Report** 

號碼(No.): ETR24104803M01 日期(Date): 01-Feb-2024 頁數(Page): 1 of 7

中華紙漿股份有限公司觀音廠 (CHUNG HWA PULP CORPORATION - KUANYIN MILL) 桃園市觀音工業區國瑞路16號 (NO. 16, KUORUI ROAD, KUAN-YIN INDUSTRIAL DISTRICT, KUAN-YIN DISTRICT, TAOYUAN CITY 328453, TAIWAN)

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by the applicant as):

送樣廠商(Sample Submitted By) : 中華紙漿股份有限公司觀音廠 (CHUNG HWA PULP CORPORATION -

**KUANYIN MILL)** 

樣品名稱(Sample Name) : KRAFT PAPER TAPE

樣品型號(Style/Item No.) : PKT-303 / PKT-306 / PKT-333 / PKT-335 / PKT-601 / PKT-602 / PKT-603 /

PKT-604 / PKT-605

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收件日(Sample Receiving Date) : 22-Jan-2024

測試期間(Testing Period) : 22-Jan-2024 to 26-Jan-2024

**測試需求(Test Requested)** : 依據客戶指定・參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測

試鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP。 (As

specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury,

Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted

sample(s).)

測試結果(Test Results) : 請參閱下一頁 (Please refer to following pages.)

結 論(Conclusion) : 根據客戶所提供的樣品,其鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP,

BBP, DEHP, DIBP的測試結果符合RoHS 2011/65/EU Annex II暨其修訂指令(EU)

2015/863之限值要求。 (Based on the performed tests on submitted

sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU)

2015/863 amending Annex II to Directive 2011/65/EU.)

Troy Chang / Department Malager
Signed for and on behalf of Alwah
SGS TAIWAN LTD.
Chemical Laboratory - Taipei



PIN CODE: 152CE200



**Test Report** 

號碼(No.): ETR24104803M01 日期(Date): 01-Feb-2024 頁數(Page): 2 of 7

中華紙漿股份有限公司觀音廠 (CHUNG HWA PULP CORPORATION - KUANYIN MILL) 桃園市觀音工業區國瑞路16號 (NO. 16, KUORUI ROAD, KUAN-YIN INDUSTRIAL DISTRICT, KUAN-YIN DISTRICT, TAOYUAN CITY 328453, TAIWAN)

#### 測試部位敘述 (Test Part Description)

No.1 : 棕色膠帶 (BROWN TAPE)

#### 測試結果 (Test Results)

測試項目	測試方法	單位	MDL	結果	限值
(Test Items)	(Method)	(Unit)		(Result)	(Limit)
				No.1	
鎘 (Cd) (Cadmium (Cd))	參考IEC 62321-5: 2013,以感應耦合電	mg/kg	2	n.d.	100
	漿發射光譜儀分析。(With reference to				
鉛 (Pb) (Lead (Pb))	IEC 62321-5: 2013, analysis was	mg/kg	2	n.d.	1000
	performed by ICP-OES.)				
汞 (Hg) (Mercury (Hg))	參考IEC 62321-4: 2013+ AMD1: 2017	mg/kg	2	n.d.	1000
	以感應耦合電漿發射光譜儀分析。(With				
	reference to IEC 62321-4: 2013+				
	AMD1: 2017, analysis was performed				
	by ICP-OES.)				
六價鉻 Cr(VI) (Hexavalent Chromium	參考IEC 62321-7-2: 2017,以紫外光-可	mg/kg	8	n.d.	1000
Cr(VI))	見光分光光度計分析。(With reference to				
	IEC 62321-7-2: 2017, analysis was				
	performed by UV-VIS.)				
一溴聯苯 (Monobromobiphenyl)	参考IEC 62321-6: 2015·以氣相層析儀/ 質譜儀分析。(With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.)	mg/kg	5	n.d.	-
二溴聯苯 (Dibromobiphenyl)		mg/kg	5	n.d.	-
三溴聯苯 (Tribromobiphenyl)		mg/kg	5	n.d.	-
四溴聯苯 (Tetrabromobiphenyl)		mg/kg	5	n.d.	-
五溴聯苯 (Pentabromobiphenyl)		mg/kg	5	n.d.	-
六溴聯苯 (Hexabromobiphenyl)		mg/kg	5	n.d.	-
七溴聯苯 (Heptabromobiphenyl)		mg/kg	5	n.d.	-
八溴聯苯 (Octabromobiphenyl)		mg/kg	5	n.d.	-
九溴聯苯 (Nonabromobiphenyl)		mg/kg	5	n.d.	-
十溴聯苯 (Decabromobiphenyl)		mg/kg	5	n.d.	-
多溴聯苯總和 (Sum of PBBs)		mg/kg	-	n.d.	1000



## **Test Report**

號碼(No.): ETR24104803M01 日期(Date): 01-Feb-2024 頁數(Page): 3 of 7

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測試項目	測試方法	單位	MDL	結果	限值
(Test Items)	(Method)	(Unit)		(Result)	(Limit)
				No.1	
一溴聯苯醚 (Monobromodiphenyl ether)	・参考IEC 62321-6: 2015・以氣相層析儀/ ・質譜儀分析。(With reference to IEC -62321-6: 2015, analysis was performed -by GC/MS.)	mg/kg	5	n.d.	-
二溴聯苯醚 (Dibromodiphenyl ether)		mg/kg	5	n.d.	-
三溴聯苯醚 (Tribromodiphenyl ether)		mg/kg	5	n.d.	-
四溴聯苯醚 (Tetrabromodiphenyl ether)		mg/kg	5	n.d.	-
五溴聯苯醚 (Pentabromodiphenyl ether)		mg/kg	5	n.d.	-
六溴聯苯醚 (Hexabromodiphenyl ether)		mg/kg	5	n.d.	-
七溴聯苯醚 (Heptabromodiphenyl ether)		mg/kg	5	n.d.	-
八溴聯苯醚 (Octabromodiphenyl ether)		mg/kg	5	n.d.	-
九溴聯苯醚 (Nonabromodiphenyl ether)		mg/kg	5	n.d.	-
十溴聯苯醚 (Decabromodiphenyl ether)		mg/kg	5	n.d.	-
多溴聯苯醚總和 (Sum of PBDEs)		mg/kg	ı	n.d.	1000
鄰苯二甲酸丁苯甲酯 (BBP) (Butyl benzyl		mg/kg	50	n.d.	1000
phthalate (BBP))					
鄰苯二甲酸二丁酯 (DBP) (Dibutyl	參考IEC 62321-8: 2017·以氣相層析儀/	mg/kg	50	n.d.	1000
phthalate (DBP))	質譜儀分析。(With reference to IEC				
鄰苯二甲酸二異丁酯 (DIBP) (Diisobutyl	62321-8: 2017, analysis was performed	mg/kg	50	n.d.	1000
phthalate (DIBP))	by GC/MS.)				
鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (Di-		mg/kg	50	n.d.	1000
(2-ethylhexyl) phthalate (DEHP))					

#### 備註(Note):

- 1. mg/kg = ppm; 0.1wt% = 0.1% = 1000ppm
- 2. MDL = Method Detection Limit (方法偵測極限值)
- 3. n.d. = Not Detected (未檢出); 小於MDL / Less than MDL
- 4. "-" = Not Regulated (無規格值)
- 5. 除非另有說明,參照ILAC-G8:09/2019,採用簡單二元(w=0)允收規則進行符合性判定;根據此規則,符合性結果之判定係以測試結果與限值做比較。(Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.)
- 6. 本報告為 ETR24104803 之異動報告。(This is the additional test report of ETR24104803.)



## **Test Report**

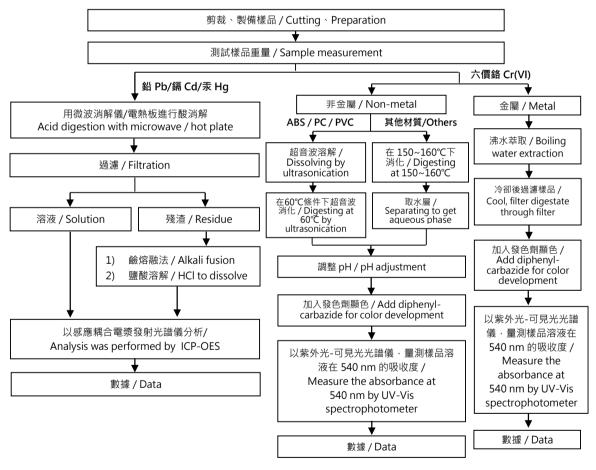
號碼(No.): ETR24104803M01 日期(Date): 01-Feb-2024 頁數(Page): 4 of 7

中華紙漿股份有限公司觀音廠 (CHUNG HWA PULP CORPORATION - KUANYIN MILL) 桃園市觀音工業區國瑞路16號 (NO. 16, KUORUI ROAD, KUAN-YIN INDUSTRIAL DISTRICT, KUAN-YIN DISTRICT, TAOYUAN CITY 328453, TAIWAN)

#### 重金屬流程圖 / Analytical flow chart of heavy metal

根據以下的流程圖之條件,樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart. ( $Cr^{6+}$  test method excluded)



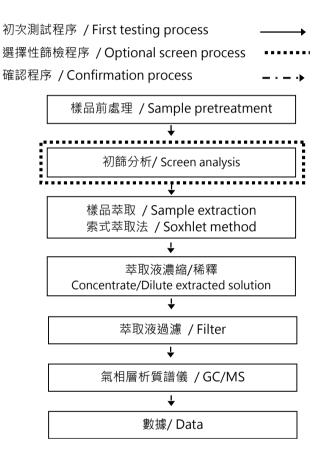


# **Test Report**

號碼(No.): ETR24104803M01 日期(Date): 01-Feb-2024 頁數(Page): 5 of 7

中華紙漿股份有限公司觀音廠 (CHUNG HWA PULP CORPORATION - KUANYIN MILL) 桃園市觀音工業區國瑞路16號 (NO. 16, KUORUI ROAD, KUAN-YIN INDUSTRIAL DISTRICT, KUAN-YIN DISTRICT, TAOYUAN CITY 328453, TAIWAN)

#### 多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBBs/PBDEs





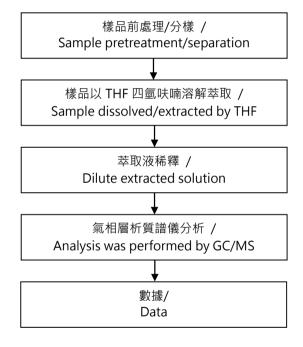
# **Test Report**

號碼(No.): ETR24104803M01 日期(Date): 01-Feb-2024 頁數(Page): 6 of 7

中華紙漿股份有限公司觀音廠 (CHUNG HWA PULP CORPORATION - KUANYIN MILL) 桃園市觀音工業區國瑞路16號 (NO. 16, KUORUI ROAD, KUAN-YIN INDUSTRIAL DISTRICT, KUAN-YIN DISTRICT, TAOYUAN CITY 328453, TAIWAN)

可塑劑分析流程圖 / Analytical flow chart - Phthalate

【測試方法/Test method: IEC 62321-8】





# **Test Report**

號碼(No.): ETR24104803M01 日期(Date): 01-Feb-2024 頁數(Page): 7 of 7

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\* 照片中如有箭頭標示,則表示為實際檢測之樣品/部位. \* (The tested sample / part is marked by an arrow if it's shown on the photo.)

### ETR24104803



\*\* 報告結尾 (End of Report) \*\*